

VOLVO

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Volvo Powertrain Japan	SCOPE OF SUPPLY		
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New Paint System – Ageo, Japan	01		10 (31)

7.3 Transportation from Paint to Off-line

- Engine is transported by Ordinary forklift from Paint line.
- For picking up the engine by forklift, one station shall be prepared at the end of roller conveyers.
- Engine direction to Off-line shall be Rear side forward.
- Engine pick up point shall be referred to layout, **Appendix G11**.

7.4 Transportation between Paint and Hot-test

7.4.1 General specification

- Number of lines: 2 (Take out from Paint and Take in to Paint)
- Lifting table and turntable per line: 1
 - * Each lifting table and turntable shall be able to be controlled manually with the control box that is placed beside of each equipment.
- Lifting tables adjustment: FL 0-300mm
 - * Engine direction on take out lifting table: Fr side forward
 - * Engine direction on take in lifting table: Rr side forward
 - * Pit construction is only allowed for Lifting tables.
 - * Pit construction will be done by Volvo. Contractor shall specify the spec by the quotation.
 - * The equipment must be adjustable in height in range of minimum +/- 30mm.
- Engine transportation between Lifting table and Hot-test: Special Forklift
 - * See special forklift drawing, **Appendix F09**
 - * See lifting table point (Engine pick up point), **Appendix G11**